

	Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200	PC250-400 Job Sheet 175643 						
Part No: PC250-400 Part Name: Keeper Assembly  Part Weight: 0 lbs Job Created: 4/9/18 Due Date: 4/13/18 Type: Stock Note: DWG PC250-400 Rev A IPP Rev A 18.03.01 New Issue DP Verify DD Ship Via: Job Qty: 4 ea Status: Scheduled Job Tracking No: Created By: Logan David Description: Priority: High								
Bill of Materials								
Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard Setup hrs Run hrs	Workcenter / Supplier	Lead Time	Sign-off
100	Start up Operation	4 Ea	4/12/18	4/12/18	0.00 0.00	Start Up Large Fab-7		
110	Large Fab	4 pcs	4/12/18	4/12/18	0.00 4.00	Large Fab 1		
120	QC	4 pcs	4/12/18	4/12/18	0.00 0.00	QC9		
130	Mill Conv	4 pcs	4/13/18	4/13/18	0.00 2.00	Mill Conv 1		
150	QC	4 pcs	4/13/18	4/13/18	0.00 0.00	QC5		
160	Packaging	4 pcs	4/13/18	4/13/18	0.00 0.00	Packaging3-2		
170	QC21-FG	4 Ea	4/13/18	4/13/18	0.00 0.00	QC21		
Part Op 110 - Weld as per DWG. Align holes before welding. Descriptions: 130 - 1- DRILL HOLE AS PER DWG 2- REMOVE SLOT IN PC250-420 AS PER DWG 160 - Bag and label								
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
PC250-420	Inner Keeper	4 Ea (1 ea)	100-Start up Operation					
PC250-430	Outer Keeper	4 Ea (1 ea)	100-Start up Operation					
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
100-Start up Operation	PC250-420	4	4	0				
	PC250-430	4	4	0				
Part Specifications								
Specifications could not be found.								

Plex 4/9/18 4:54 PM dart.logan.david

DART
AEROSPACE

Container No: S064874



Part: PC250-400

Job No: 175643

Serial No/Batch: S064874

Revision: a

Inspector:

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